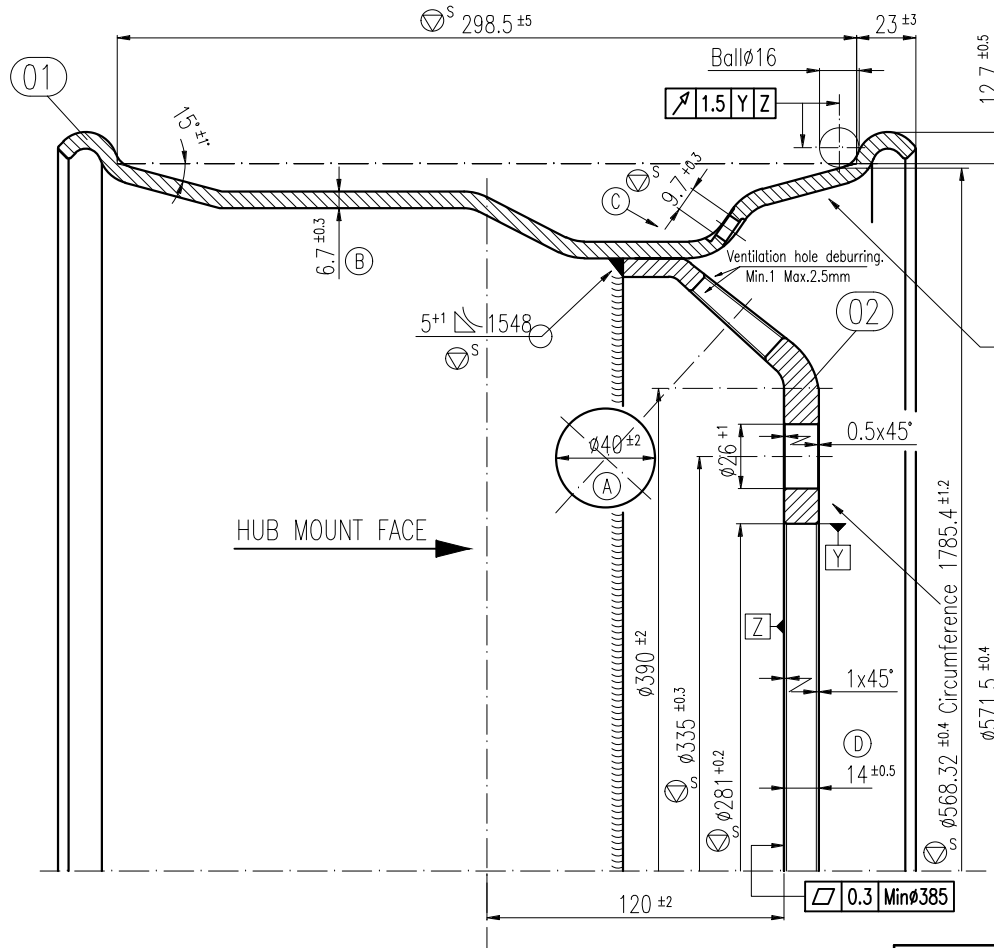
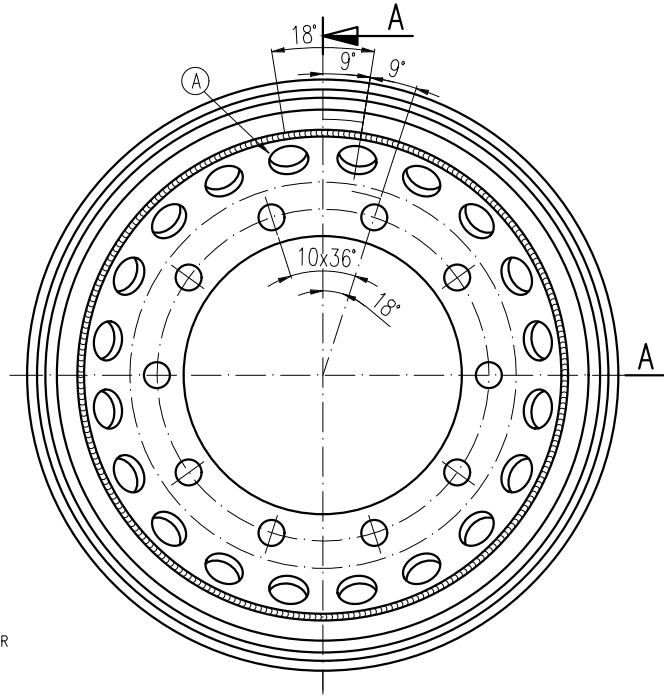


AA-SECTION



TRACEABILITY MARKINGS
JANTSA LABEL/YEAR/WEEK/DAY/SHIFT/LOT NO/R/WHEEL SIZE

JANTSA LOGO
JANTSA CODE
WHEEL SIZE
TRACEABILITY MARKINGS
YEAR/WEEK/DAY/SHIFT/LOT NO/D



LETTER	DESCRIPTION	REVISION	DATE	REV.NO
(A)	Ventilation hole is changed. Before 35x45 Now 40	Drawing is revised.	11.06.07	1
(B)	Rim thickness before 6.5 now 6.7 mm. Material is changed.	Drawing is revised.	16.10.07	2
(C)	Rim and Disc profile is changed.	Drawing is revised.	21.01.09	3
(D)	Disc thickness and material changed. "R" and "S" added.	Drawing is revised.	11.01.12	4

NOTE:

- 1-This rim all specifications off E.T.R.T.O.
- 2-Loading capacity 4500 kg at 130 km/h.
- 3-Recommended valve V3.20.1

- (D) ⊗ Safety specification.
(D) ⊗ Regulation specification.

Technical Department	1
Production Department	1
Quality Assurance Dept.	1
Customer No	-
3-D Model	□
Prototype No	-

FINISHING TOLERANCES : All surfaces marked with ✓ are to be machined unless otherwise indicated general machining tolerances:

1) ANGULAR TOLERANCE = ±0° 10'	100 to 300
2) DIMENSIONAL TOLERANCE (mm)	100 to 300
Up to 6	6 to 30
30 to 100	100 to 300
Diameter	±0.05 ±0.1 ±0.15 ±0.2
Length	±0.1 ±0.2 ±0.3 ±0.5

02	1	DISC	ERD 3949 (D) ⊗ S	01469	-
01	1	RIM	ERD 3949 (B) ⊗ S	01470	-
MON.NO	PCS	PART NAME	MATERIAL	PART NUMBER	WEIGHT

DO NOT ADJUST THE DIMESION FROM THE DRAWING

NAME	SIGNATURE	DATE
DRAWN BY E.UYSAL		21.06.06
CHECKED M.KARADELI		21.06.06
APPROVED H.ERTURK		21.06.06
SCALE	Item Name:	
	22.5x11.75	

Jantisa
Wheel Industry & Trade Inc.Co.
Phone : 0 256 259 11 25
Fax : 0 256 259 11 24
AYDIN / TURKEY

DRAWING NO
117665